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APP	LICATION NO.	FILING DATE	FIRST NAI	MED INVENTOR		ATTORNEY DOCKET NO.
09	/433,351	11/04/99	GERIGK		R	PM-264969
_			Thar a tricin			EXAMINER
PT	LISBURY N	4ADISON & SU	IM51/02:	26	HARAN	T
	INTELLECTUAL PROPERTY GROUP				ART UNIT	PAPER NUMBER
NI	NTH FLOOP	DRK AVENUE 1 R EAST TOWER DC 20005-39	8		1733 DATE MAILED:	5
						02/28/01

Please find below and/or attached an Office communication concerning this application or proceeding.

Commissioner of Patents and Trademarks



UNITED STATE PARTMENT OF COMMERCE Patent and Trademark Office

NOTICE OF ALLOWANCE AND ISSUE FEE DUE

IM51/0228

PILLSBURY MADISON & SUTRO LLP INTELLECTUAL PROPERTY GROUP 1100 NEW YORK AVENUE NW NINTH FLOOR EAST TOWER WASHINGTON DC 20005-3918

APPLICATION NO.	FILING DATE	TOTAL CLAIMS	EXAMINER AND GROU	DATE MAILED.	
09/433.351	11/04/99	026 HAF	MN, J	1733	02/28/01
First Named Applicant GERTGK,		35 USC 1	54(b) term ext.	= 0 Day	

TITLE OF INVENTION METHOD FOR PREVENTING BUBBLES OR SMALL BUBBLES WHEN CONNECTING SUBSTRATE PARTS OF OPTICAL DATA CARRIERS BY MEANS OF AN ADHESIVE

ATTY	'S DOCKET NO.	CLASS-SUBCLASS	BATCH NO.	APPLN. TYPE	SMALL ENTITY	FEE DUE	DATE DUE
Ĩ.	PM-264969	156-272.	200 C8	30 UTILI	ry YES	\$620.00	05/29/01

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT.' PROSECUTION ON THE MERITS IS CLOSED.

THE ISSUE FEE MUST BE PAID WITHIN <u>THREE MONTHS</u> FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. <u>THIS STATUTORY PERIOD CANNOT BE EXTENDED.</u>

HOW TO RESPOND TO THIS NOTICE:

- I. Review the SMALL ENTITY status shown above. If the SMALL ENTITY is shown as YES, verify your current SMALL ENTITY status:
 - A. If the status is changed, pay twice the amount of the FEE DUE shown above and notify the Patent and Trademark Office of the change in status, or
 - B. If the status is the same, pay the FEE DUE shown above.
- If the SMALL ENTITY is shown as NO:
- A. Pay FEE DUE shown above, or
- B. File verified statement of Small Entity Status before, or with, payment of 1/2 the FEE DUE shown above.
- II. Part B-Issue Fee Transmittal should be completed and returned to the Patent and Trademark Office (PTO) with your ISSUE FEE. Even if the ISSUE FEE has already been paid by charge to deposit account, Part B Issue Fee Transmittal should be completed and returned. If you are charging the ISSUE FEE to your deposit account, section "4b" of Part B-Issue Fee Transmittal should be completed and an extra copy of the form should be submitted.
- III. All communications regarding this application must give application number and batch number.

 Please direct all communications prior to issuance to Box ISSUE FEE unless advised to the contrary.

IMPORTANT REMINDER: Utility patents issuing on applications filed on or after Dec. 12, 1980 may require payment of maintenance fees. It is patentee's responsibility to ensure timely payment of maintenance fees when due.

PATENT AND TRADEMARK OFFICE COPY

	Application No.	Applicant(s)							
	09/433,351	GERIGK ET AL.							
Notice of Allowability	Examiner	Art Unit							
	John T. Haran	1733							
The MAILING DATE of this communication and All claims being allowable, PROSECUTION ON THE MERITS herewith (or previously mailed), a Notice of Allowance and Iss THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PAINTIES IN	IS (OR REMAINS) CLOSED in ue Fee Due or other appropriate TENT RIGHTS. This application	n this application. If not included e communication will be mailed in	due course.						
4. Acknowledgment is made of a claim for foreign priority	The allowed claim(s) is/are 1-26. The drawings filed on are acceptable as formal drawings. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. \$ 119(a)-(d) or (f).								
, _ , _ , _	a) ☐ All b) ☐ Some* c) ☒ None of the: 1. ☒ Certified copies of the priority documents have been received.								
		an No							
			from the						
3. Copies of the certified copies of the priority		in this national stage application	i from the						
International Bureau (PCT Rule 17.2(a))	,								
* Certified copies not received: 5. Acknowledgement is made of a claim for domestic prior	ity under 35 H S C & 110(a)								
5. Acknowledgement is made of a claim for domestic prior	ity under 35 0.5.0. § 119(e).								
Applicant has THREE MONTHS FROM THE "MAILING DATE below. Failure to timely comply will result in ABANDONMENT FOR SUBMITTING NEW FORMAL DRAWINGS, OR A SUBcomplying with the REQUIREMENT FOR THE DEPOSIT OF	of this application. THIS THR STITUTE OATH OR DECLARA	EE-MONTH PERIOD IS NOT EX ATION. This three-month period	TENDABLE d for						
 Note the attached EXAMINER'S AMENDMENT or NOT the oath or declaration is deficient. A SUBSTITUTE Of 			ion(s) why						
7. Applicant MUST submit NEW FORMAL DRAWINGS									
(a) 🛛 including changes required by the Notice of Drafts	person's Patent Drawing Review	w(PTO-948) attached							
1) ☑ hereto or 2) ☐ to Paper No (b) ☐ including changes required by the proposed drawing correction filed, which has been approved by the examiner. (c) ☐ including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No									
						Identifying indicia such as the application number (se should be filed as a separate paper with a transmittal			awings
						8. Note the attached Examiner's comment regarding REC	UIREMENT FOR THE DEPOS	IT OF BIOLOGICAL MATERIAL.	
Any reply to this letter should include, in the upper right hand of applicant has received a Notice of Allowance and Issue Fee DALLOWANCE should also be included.	corner, the APPLICATION NUM ue, the ISSUE BATCH NUMBE	IBER (SERIES CODE / SERIAL N R and DATE of the NOTICE OF	NUMBER). If						
Attachment(s)									
 1⊠ Notice of References Cited (PTO-892) 3⊠ Notice of Draftperson's Patent Drawing Review (PTO-948 5⊠ Information Disclosure Statements (PTO-1449), Paper No. 7□ Examiner's Comment Regarding Requirement for Deposit of Biological Material) 4 ☐ Interview b. <u>4</u> . 6 ☐ Examine	f Informal Patent Application (PT0 v Summary (PTO-413), Paper No er's Amendment/Comment er's Statement of Reasons for Allo	··						

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Art Unit: 1733

Priority

1. Acknowledgment is made of applicant's claim for foreign priority based on an application filed in Germany on 11/4/98. It is noted, however, that applicant has not filed a certified copy of the German application as required by 35 U.S.C. 119(b).

Allowable Subject Matter

- 2. Claims 1-26 are allowed.
- 3. The following is an examiner's statement of reasons for allowance:

The prior art search failed to produce any references which, alone or in combination, disclosed, taught, or suggested a method of applying an electric charge to either the substrate parts of an optical data carrier or the adhesive that connects the substrate parts together in order to prevent the presence of bubbles between the substrate parts.

4. The presence of bubbles between the substrate parts of an optical data carrier, such as a DVD is a well known problem and there exist many methods for preventing such bubbles. For example it is known to bond substrate parts under vacuum to remove bubbles in the adhesive, as shown in Schwartz (U.S. Patent 5,982,740) Column 2, lines 61-62, or to rotate the substrate parts when bonding to evenly spread the adhesive and remove air bubbles, as shown in Amo et al (U.S. Patent 6,013,145) Column 2, lines 27-31, or to apply sufficient pressure when bonding to remove bubbles, as shown in Nakamura et al (U.S. Patent 6,004,420) Column 6, lines 23-37, or to provide a wetting promoter to one of the substrate parts to enable a uniform and air

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bubble free adhesive layer to be formed, as shown in Guan et al (U.S. Patent 6,165,299) Column 3, lines 26-32. The prior art does not teach nor provide motivation to apply an electric charge to a substrate part or an adhesive to remove bubbles in an optical data carrier.

- 5. Hartmann (WO 89/05477) is directed to a curtain coating process wherein a coating is applied to a web material moving at a high speed. In prior curtain coating processes there existed the problem of air bubbles in the coating because of the web speed and Hartmann teaches providing the moving web material with an electrostatic charge in order to prevent air bubbles in the coating (Page 6, lines 7-30). The reference is directed to solving bubbles caused by a mismatch in the viscosity of the coating and the speed at which the web material is moving and provides no motivation for applying an electric charge to prevent air bubbles in optical data carriers.
- 6. Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

7. Any inquiry concerning this communication or earlier communications from the examiner should be directed to **John T. Haran** whose telephone number is **(703) 305-0052**. The examiner can normally be reached on M-Th (8 - 5) and alternate Fridays.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael W. Ball can be reached on (703) 308-2058. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 305-7718 for regular communications and (703) 305-3599 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-

John T. Haran

0661.

February 23, 2001

Michael W. Ball
Supervisory Patent Examiner
Technology Center 1700